



**Adaptivitaet und semantische Interoperabilitaet  
von Manufacturing Execution Systemen (MES)  
(Karlsruher Schriften zur Anthropomatik /  
Lehrstuhl fuer ... IOSB Karlsruhe) (Volume 12)  
(German Edition)**

*Miriam Schleipen*

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MES (Manufacturing Execution Systems) sind zwischen der Automatisierungs- und der Unternehmensleitebene von Aenderungen in der Produktion betroffen. Darum ist ihre Adaptivitaet im Lebenszyklus der Produktionsanlagen erfolgskritisch. Zusaetzlich agieren MES als Daten- und Informationsdrehscheibe. Daher muessen sie moeglichst gut und nahtlos mit anderen Systemen zusammenarbeiten: MES muessen interoperabel werden und dabei die Semantik im Griff haben. Die vorliegende Arbeit begegnet beiden Aspekten.

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